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005238

D350-561-141
Job Sheet 182586



Part No: D350-561-141

Job Qty: 2 ea

Part Name: Single Mirror Installation RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/28/18

Job Tracking No:

Due Date: 9/13/18

Created By: Sonia Quirion

Type: SOLD

Description:

Note: DWG REV N/A IPP A 07.07.26 new issue (DSI9379) EC verified by:JLM IPP rev B 10.02.16 per ecn 10-523
EC verified by: DD IPP Rev:C add pick kit DD 10.03.15 verified by:EC IPP Rev:D 10.09.14 per IIN revD DD
verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time
					Setup hrs	Run Hrs	Workcenter / Supplier		
90	Start up Operation	2 Ea	9/13/18	9/13/18	0.00	0.00	Start Up Stores/Pkg-2		
105	Packaging	2 pcs	9/13/18	9/13/18	0.00	0.00	Packaging1-3		
110	QC	2 pcs	9/13/18	9/13/18	0.00	0.00	QC4		
120	Packaging	2 pcs	9/13/18	9/13/18	0.00	0.00	Packaging3-1		
125	DC	2 pcs	9/13/18	9/13/18	0.00	0.00	DC		
130	QC21-FG	2 Ea	9/13/18	9/13/18	0.00	0.00	QC21		

Part Op 120 - Identify and pack for shipping as per PPP D350-561-141 LOCATION: FG011
Descriptions: 125 - Photocopy bluefile and create labels per PPP D350-561-141 CHG003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-5A	Bolt 5095480x1	12 Ea (6 ea)	90-Start up Operation	5071342x11
AN3-6A	Bolt	2 Ea (1 ea)	90-Start up Operation	5048402
AN4-10A	Bolt	2 Ea (1 ea)	90-Start up Operation	FM137412-0
AN4-5A	Bolt	6 Ea (3 ea)	90-Start up Operation	502725x5 5089315x1
D2011-101	Mirror 6"	2 Ea (1 ea)	90-Start up Operation	5083123
D2012-105	Arm (31.06)	2 Ea (1 ea)	90-Start up Operation	5084740
D2012-107	Clevis	2 Ea (1 ea)	90-Start up Operation	5071965
D2012-111	Bracket	2 Ea (1 ea)	90-Start up Operation	5079492
D2012-115	Bracket, Clevis	2 Ea (1 ea)	90-Start up Operation	F128499 5070309
D2022-101	Spacer	4 Ea (2 ea)	90-Start up Operation	F128499 5070309
D3629-1	Bracket	2 Ea (1 ea)	90-Start up Operation	5081635
D3635-1	Gasket	2 Ea (1 ea)	90-Start up Operation	5078832
D3646-1	Arm	2 Ea (1 ea)	90-Start up Operation	5084408
D3646-3	Arm	2 Ea (1 ea)	90-Start up Operation	5109386x2
D4070-041	Clamp	4 Ea (2 ea)	90-Start up Operation	5081686
MS21042L3	Nut	8 Ea (4 ea)	90-Start up Operation	5089340
MS21042L4	Nut	8 Ea (4 ea)	90-Start up Operation	5089340
NAS1149D0363J	Washer	16 Ea (8 ea)	90-Start up Operation	5089340
NAS1149D0463J	Washer	16 Ea (8 ea)	90-Start up Operation	5089340



Container No: S106706



Part: D350-561-141

Job No: 182586

Serial No/Batch: S106706

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH91-20 Issue 2, FAA-TC SH856NE

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-5A	12	401	0
	AN3-6A	2	242	0
	AN4-10A	2	119	0
	AN4-5A	6	215	0
	D2011-101	2	7	0
	D2012-105	2	5	0
	D2012-107	2	36	0
	D2012-111	2	16	0
	D2012-115	2	13	0
	D2022-101	4	3	0
	D3629-1	2	11	0
	D3635-1	2	12	0
	D3646-1	2	7	0
	D3646-3	2	0	0
	D4070-041	4	27	0
	MS21042L3	8	3,830	0
	MS21042L4	8	5,260	0
	NAS1149D0363J	16	1,762	0
	NAS1149D0463J	16	9,157	0
Part Specifications				
Specifications could not be found.				

5. PARTS LIST

Qty -041	Qty -043	Qty -045	Qty -141	Qty -143	Qty -241	Qty -243	Part Number	Description
X	1						D350-561-041	SINGLE MIRROR INSTALLATION, RH
	X						D350-561-043	DUAL MIRROR INSTALLATION, RH
	1	X		1		1	D350-561-045	MIRROR KIT
			X	1			D350-561-141	SINGLE MIRROR INSTALLATION, RH
				X			D350-561-143	DUAL MIRROR INSTALLATION, RH
					X	1	D350-561-241	SINGLE MIRROR INSTALLATION, LH
						X	D350-561-243	DUAL MIRROR INSTALLATION, LH
1		1	1		1		D2011-101	Mirror
1							D2012-101	Arm
1							D2012-103	Arm
1			1				D2012-105	Arm
					1		D2012-106	Arm
2			1		1		D2012-107	Clevis
1							D2012-109	Bracket
1			1		1		D2012-111	Bracket
4		2					D2012-113	Clamp
1			1		1		D2012-115	Bracket
4			2		2		D2022-101	Spacer
4							D2856-100-325	Abrasion Strip
1*		1*	1*		1*		D3014-1	Locknut
			1		1		D3629-1	Bracket
			1		1		D3635-1	Gasket
		2					D3635-3	Gasket
			1				D3646-1	Arm
					1		D3646-2	Arm
			1				D3646-3	Arm
					1		D3646-4	Arm
			2		2		D4070-041	Clamp
2							AN3-4A	Bolt
2		2	6		6		AN3-5A	Bolt
1			1		1		AN3-6A	Bolt
2			1		1		AN4-10A	Bolt
3			3		3		AN4-5A	Bolt
14		4	8		8		AN960JD10	Washer
9		2	8		8		AN960JD416	Washer
1*		1*	1*		1*		AN960JD416L	Washer
5		2	4		4		MS21042L3	Nut (or MS21042-3)
5			4		4		MS21042L4	Nut (or MS21042-4)

*INCLUDED AS PART OF D2011-101 MIRROR

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Revision: E

Date: 12.03.27

Change Record

PAGE 1 OF 1

Part Number: D350-561-141

Description: SINGLE CARGO MIRROR INSTALLATION, RH (REPLACES -041)

[illegible]